

 **TRACMASTER**
The landscape machinery specialists



CAMON Turf Cutter

ORIGINAL INSTRUCTION MANUAL



Manufactured by Tracmaster Ltd

Before commissioning the machine, read operating instructions
and observe warning and safety instructions.

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CAMON TC07 Turf Cutter

1.0 Introduction

1.1 Welcome

Welcome to Tracmaster and thank you for choosing CAMON.

We are confident that you will be more than happy with your machine.

Your machine is covered by a comprehensive warranty. However, the lifespan of your CAMON machine depends on a number of factors. It is important that you read this manual carefully and follow the instructions regarding operation, maintenance, and care.

1.2 About This Manual

It is crucial that you read this manual carefully and understand it. Reading and understanding this manual should prevent you from operating the TC07 incorrectly and so extend the life of the machine.

This manual also contains important safety information about your machine. You must observe all safety instructions at all times. CAMON machines are often updated and improved so models may vary due to differences in specifications.

Any illustrations, descriptions, specifications, and technical data in this manual is correct at the time of printing.

For any questions relating to this manual please contact us.

During office hours (UK) we can be contacted on:

Phone: +44 (0)1444 247689

Email: info@tracmaster.co.uk

Website: www.tracmaster.co.uk



IMPORTANT!



**READ THIS MANUAL
CAREFULLY**

2.0 What the Machine is Designed For

2.1 Applications

The CAMON TC07 Turf Cutter has been designed by Tracmaster for removing the top surface of lawn.

The benefit of using a TC07 Turf Cutter is the ease and efficiency with which the machine is able to cut consistent strips of turf away from the soil.

The blade of the CAMON TC07 Turf Cutter is designed to be used only on to cut strips of grass.

Prior to operation of the TC07, the operator **MUST** test the depth of the soil which can be done simply with a garden fork.

The Turf Cutter should **NOT** be used in ground which is less than 25mm in depth or which contains rocks, bricks or other debris.

DO NOT use the CAMON TC07 Turf Cutter for any alternative use other than removing grass from soil.

Operating the machine on non-grass surfaces such as concrete or tarmac will cause damage to the TC07 Turf Cutter.

CAMON TC07 Turf Cutter

3.0 Specifications

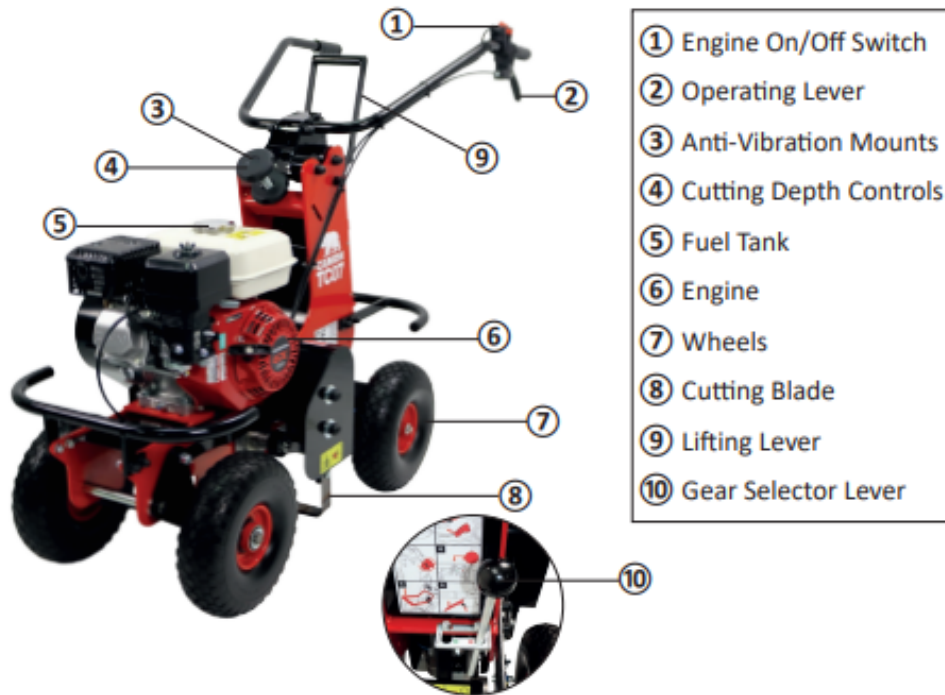
ENGINE	
Engine Manufacturer	Honda
Engine Model	GX160
Engine Type	4-stroke OHV, single cylinder
Net Engine Power	3.6kW (4.8hp) @ 3600rpm
Engine Shaft Size	½" straight
Spark Plug	BPR6ES (NGK) / W20EPR-U (DENSO)
Spark Plug Gap	0.70 - 0.80mm
Engine Ignition Type	Recoil
Cold Start System	Choke
Fuel Tank Capacity	3.1 litres
Fuel Type	Unleaded
Fuel Consumption	1.4 litres per hour @ 3600rpm
Air Filter	Paper and foam
Rated Engine Speed	3600rpm
Working RPM	2800rpm
Engine Oil	10w/30 API SJ or equivalent
Engine Oil Capacity	0.6 litres
Dry Weight	15.1kg

The power rating of the engine indicated in this table is the net power output tested on a production engine for the engine model and measured in accordance with SAE J1349 at a specified rpm.

MACHINE	
Model	TC07
Working Width	30cm
Blade Types	Solid hardened steel
No of Blades	1
Clutch Type	Centrifugal
Blade Depth Adjustment	25mm to 40mm
Wheel Types	Pneumatic
Handlebar Feature	Foldable
Noise Level	86 dB(A)
Vibration Acceleration Value	4ms ²
Max Gradient for Operation on Slope	20 degrees
Weight	93kg
Dimensions (l x w x h)	128/103* x 54 x 102/78*cm

4.0 Unpacking and Assembly

4.1 Major Components Diagram



4.2 Unpacking Instructions

Open the top of cardboard box.

Cut the box open by using a sharp knife to cut down through the four corners of the box.

Swivel the folded top part of the handlebar until it locates into position and lock in position with the locating pin.

Push the machine forward safely and gently out of the box.

Dispose of the cardboard box and other padding material, please reuse or recycle where possible.



CAMON TC07 Turf Cutter

5.0 Safety Instructions – Pre-Operation

5.1 Basic Safety Instructions

Before starting the machine, read and understand these operating instructions.

5.2 Main Components and Operating Elements

Below is a description of the main components of the TC07 Turf Cutter and how they operate.

5.3 Engine and Drive

The Honda GX160 is a four stroke engine that runs on standard unleaded fuel.

The engine is air cooled and therefore it is important that the grille covering the recoil rope is kept clear from debris.

The engine air filter cleans the air sucked in by the engine. A clogged air filter will reduce performance.

The engine is fitted with a fuel on/off lever and a choke lever. Read the engine operating instructions to understand the operation of these levers.



5.4 Gear Selector Lever

The drive to the back axle of the TC07 Turf Cutter can be engaged and disengaged using the gear selector lever located at the rear of the machine, above the front axles.



Locating the gear lever in the '0' position disengages the drive from the back axle. The machine can be free wheeled in this position.

Move the gear selector lever to the 'I' position to engage the engine drive to wheels.

NB: The power to the back axle from the engine is controlled by a centrifugal clutch that is attached to the engine. Moving the gear lever to the engaged position will not drive the machine automatically. It is only when the drive lever is activated and the engine revs are increased to a point at which the centrifugal clutch is engaged that the engine power is transferred to the back axle.

5.5 Drive Lever

The drive lever is located beneath the left-hand handlebar grip.

CAMON TC07 Turf Cutter

PLEASE NOTE THAT THIS IS A TWO STAGE LEVER. THE GREY BUTTON MUST BE DEPRESSED BEFORE THE MAIN LEVER CAN BE PULLED UP.



This lever operates both the cutting blade and the driving power to the back wheels. It does this by raising the engine speed until a centrifugal clutch engages and transfers the engine power to the driven components of the TC07.

Letting go of the drive lever causes the engine revolutions to drop, the centrifugal clutch to disengage and both the engine drive and cutting blade to stop moving.

5.6 Cutting Depth Adjustment

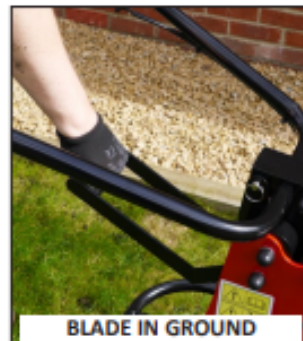
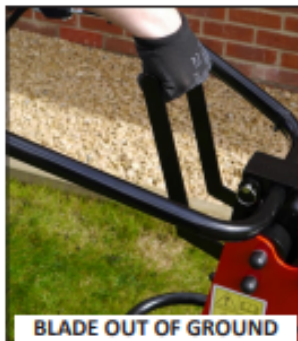


The cutting depth of the blade is adjusted using the two adjuster knobs - the lower locking knob and the top height adjustment knob. The top height adjustment knob is connected to a length of threaded rod that is wound into and out of the chassis. These knobs are located in front of the handlebar mounting on the top section of the main chassis.

The lower knob is for locking the position of the top knob. To adjust the depth of the cutting blade, first loosen the lower locking knob. Once this knob is able to move freely, you can adjust the position of the top knob into and out of the chassis by turning it clockwise and anticlockwise.

Using the indicator sticker on the thread of the top knob it is possible to choose your required depth of cut. This ranges from 25mm to 40mm.

5.7 Machine Lifting Lever



Located at the rear of the machine, below the handlebars, this lever allows the operator to move the cutting blade in and out of the ground.

CAMON TC07 Turf Cutter

5.8 Commissioning

Prior to operation it is necessary to check the engine oil level and add engine oil level to the levels indicated in the table in section 6.1.

The engine fuel tank will not contain fuel so will need filling to the recommended level before use.

5.9 General Safety Instructions

Be aware of all the safety requirements for the machine.

Visually check the machine for operational safety, complete components and fixed guarding prior to each use.

Read and be aware of the warning and instruction signs located on the machinery.

Cordon off the work area to access from the general public.

Before starting work clear the area of any objects that may cause damage to the machine.

Do not operate the machine if you are under the influence of alcohol or drugs. This equipment must only be operated by persons who are medically fit both physically and mentally.

Only work in good light and visibility.

Wear the correct personal protection equipment as instructed by this manual.

Operator clothing should not be loose and footwear should offer good grip.

Know how to stop the machine in an emergency.

5.10 Engine Specific Safety Instructions



PETROL IS HIGHLY FLAMMABLE. ALWAYS STOP THE ENGINE AND ENSURE THE FUEL TAP IS TURNED OFF BEFORE REFUELING, OR WHEN TRANSPORTING, CLEANING, OR MAKING ADJUSTMENTS TO THE MACHINERY.

Do not smoke or use a naked flame when refueling.

Use only unleaded petrol from fuel containers designed for this purpose. Refuel outdoors only and replace the fuel tank cap securely.

Do not mix oil with the fuel.

Leave one inch of space in the fuel tank during refilling.

Clear up any petrol spillages immediately.

Always start the engine in the open air. Starting an engine within a confined space can lead to the inhalation of toxic substances.

Avoid contact with the engine during operation as it will become hot. Leave the engine to cool prior to contact and storage.

Never interfere with the control settings of the engine.

CAMON TC07 Turf Cutter

5.11 Machine Safety Sticker Explanations



Danger – moving parts (chain).
Keep hands away.



Danger – moving blade.
Keep feet away.



Ensure safety guards are in place. Machine **MUST NOT** be operated without guards.



Lubrication point.



ALWAYS wear suitable Personal Protective Equipment (PPE):

- Ear Defenders
- Eye Protection
- Foot Protection
- Safety Gloves



Maximum operating decibel level.



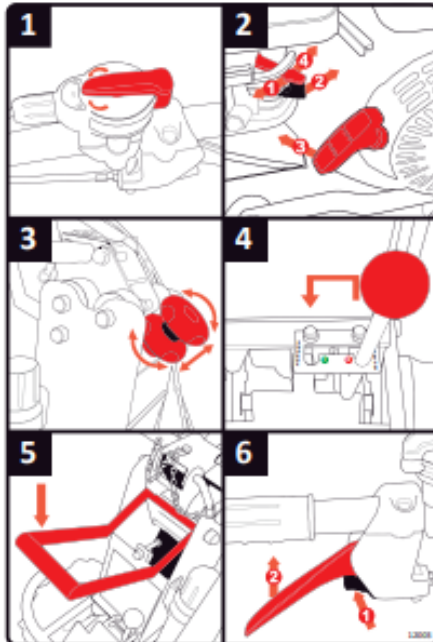
Wheel drive engagement lever.
1 = drive engaged and 0 = drive disengaged.

CAMON TC07 Turf Cutter



- ① Read operating instructions before use.
- ② Remove spark plug before servicing or performing maintenance.
- ③ Warning: Keep bystanders away.

OPERATING INSTRUCTIONS



Illustrated operating steps.

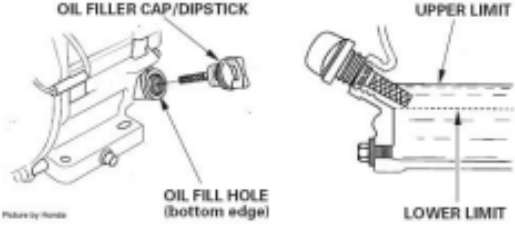
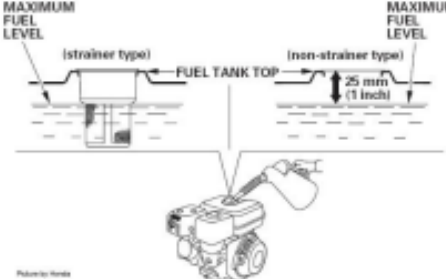


	TRACMASTER LTD Units 6-7 Wintergick Business Park Hurstpoint Road Wineham, Henfield BN5 9BJ, UK T: +44 (0)1444 247689
	Machine Type: TC07 Turf Cutter Weight: 93kg Year ID: March 2020 Power: 3.6kW Serial No: A03-36000

Machine identification label. Indicates compliance with European standards (CE mark). Includes unique serial number, machine weight, power output, and month and year of manufacture.

It is important that these stickers are in good condition, are legible, and are in the correct positions on the TC07 Turf Cutter. If any of these stickers are missing or damaged then they must be replaced. They can be obtained from Tracmaster Ltd.

6.0 Safety Instructions Starting and Operating

6.1 To Start the Engine

<p>Using the dipstick provided, check the engine oil level. Top up with SAE 10W/30 oil, API SJ or equivalent, if the dipstick is clear of oil.</p>	 <p>OIL FILLER CAP/DIPSTICK</p> <p>OIL FILL HOLE (bottom edge)</p> <p>UPPER LIMIT</p> <p>LOWER LIMIT</p>
<p>Check the fuel level. Refill as necessary and as determined by the fuel tank type – see diagram.</p>	 <p>MAXIMUM FUEL LEVEL (strainer type)</p> <p>MAXIMUM FUEL LEVEL (non-strainer type)</p> <p>FUEL TANK TOP</p> <p>25 mm (1 inch)</p>
<p>Switch the engine ignition switch to the ON position.</p>	 <p>ENGINE SWITCH</p>
<p>Turn the fuel tap located on the engine carburetor to the ON position. If the engine is cold or has not been operated recently set the choke lever on the carburetor to the ON position.</p>	 <p>FUEL VALVE LEVER</p> <p>CHOKE LEVER</p> <p>THROTTLE LEVER</p>

Pull the engine recoil handle slowly until it engages then pull hard and fast to start the engine.

After the start, guide the cord back into its position. Do not let it snap back.

Once the engine has started, if the choke lever has been used, return this to its OFF position after the engine has run for a few seconds.

CAMON TC07 Turf Cutter

6.2 To Stop the Engine

Release the operating lever.

Switch the engine ON/OFF switch to the "O" OFF position.

Turn the fuel tap lever to the OFF position.

Ensure the blades have stopped prior to moving the machine.



WARNING: THE EXHAUST COVER MAY BE HOT – DO NOT TOUCH.

6.3 Safety Equipment

The TC07 operator must be wearing:

- Ear Defenders
- Gloves
- Protective Footwear
- Safety Glasses

6.4 Operation

Before using the Turf Cutter the grass must be cut short and be cleared of any objects such as stones or sticks that would damage the Turf Cutter, or be picked up and thrown by the moving blade.



WARNING: USING THE TURF CUTTER ON LONG GRASS WILL QUICKLY CAUSE DAMAGE TO COMPONENTS OF THE MACHINE. WE RECOMMEND THE GRASS IS CUT PRIOR TO USING THE TURF CUTTER.

Do not operate the Turf Cutter on wet lawns or in wet weather.

Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.

Do not operate the machine in very hard dry ground.

When safety checks have been completed, start the engine following the correct procedure.

Position the Turf Cutter in the direction you wish to cut turf.

Set the operating height by screwing the top adjuster knob either up or down and locking the desired height with the lower knob.

Ensure the gear lever is in the 'O' position.

Lift the drive lever on the handlebar to engage the drive to the blade - remember to depress the grey lever before lifting the black drive lever.

Lower the machine lifting lever to lower the blade into the ground.

Move the gear lever from the 'O' position to the '1' position.

CAMON TC07 Turf Cutter

At the end of the strip of turf, raise the lifting lever to raise the blade out of the ground.

Release the drive lever to stop the drive to the wheels and the blade.

Move the gear selector lever to the disengaged position 'O'.

Operate the machine only in daylight or in good artificial light.

Always be sure of footing on slopes.

Do not work the Turf Cutter on slopes of more than 20 degrees and always work across the slope, not up and down it.

Walk never run.

Never operate the machine with defective guards, or without safety devices, for example deflectors and or catchers in place.

Do not change the engine governor settings or over speed the engine.

Disengage all levers, by releasing them, before starting the engine.

Start the engine carefully according to the instructions.

Do not tilt the machine when starting the engine.

Do not put hands or feet near or under the moving parts.

Never pick up or carry the machine whilst the engine is running.

Avoid operating the machine in bad weather conditions especially if there is the risk of lightning.

6.5 Procedure for Unexpected Shut Down

Release the drive lever.

Turn the engine operating switch located on the handlebars to the OFF position.

Ensure the blade has stopped moving prior to moving the machine.

6.6 Residual Risks of the TC07 Turf Cutter

The TC07 Turf Cutter is designed to be pushed by the operator during transportation. It has no brake system and the operator must hold firmly onto the machine at all times when the machine is on sloped areas.

CAMON TC07 Turf Cutter

7.0 Maintenance



IMPORTANT! BEFORE UNDERTAKING ANY MAINTENANCE ENSURE THAT THE ENGINE IS OFF AND THE FUEL TAP IS OFF.

7.1 Schedule

	Operation	Daily	Every Week	Every Month
Engine	Check engine oil level SAE 10W/30 API SJ or equivalent See separate engine manual	X	X	
	Machine			
	Check condition of blade	X		
	Check belt condition			X
	Check operating lever and cable		X	
	Check protection cover condition			X
	Check bearings			X
	Lubricate wheel bearings			X
	Tighten all nuts and bolts			X

7.2 Basic Maintenance

Check that all guards are fitted securely.

Ensure the cable connecting the drive lever to the engine is securely fastened at both ends and shows no sign of wear.

Ensure the wheels are held securely and the fixed pin that holds the wheels onto the axles is in place.

Check that the wheels rotate smoothly and without hindrance.

7.3 Engine

7.3.1 Check Engine Oil Level

This is to be checked prior to each use and every 8 hours during operation.

Check only when the engine is off and in a horizontal position.

Clean the oil filler plug and its surrounding parts.

Remove the oil filler plug. Clean the dipstick with a clean cloth and put the oil filler plug all the way back into the engine. Remove the oil filler plug and check the oil level.

Refill the oil if indicator shows more is required. For the Honda GX160 the recommended oil is SAE 10W/30 API SJ or equivalent.

7.3.2 Change Engine Oil

Refer to the engine manufacturer’s manual for location of components and more detailed assistance.

Do not change the oil if the engine is hot.

The first oil change is after 50 hours of work.

Subsequent oil changes should be made after each 100 hours of work.

At extreme temperatures or conditions change the oil after every 50 hours.

Open the drain plug on the engine and the filling plug and drain the oil into a suitable container or use a suction pump to remove oil through filler neck.

Ensure the waste oil is disposed of properly.

Re-fit the drain plug and tighten.

Fill fresh engine oil through the oil filling opening. Use a funnel or similar device for ease of filling.

Replace the oil filler plug and tighten.

7.3.3 Air Filter

Inspection Check:

Remove the air cleaner cover and inspect the filter elements.

Cleaning:

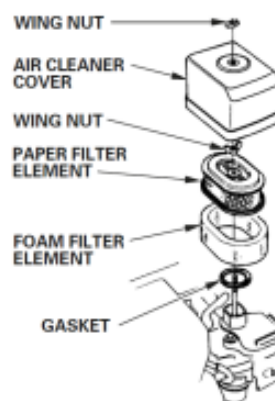
See diagram below containing information provided by Honda.

Cleaning

Dual-Filter Element Types

1. Remove the wing nut from the air cleaner cover, and remove the cover.
2. Remove the wing nut from the air filter, and remove the filter.
3. Remove the foam filter from the paper filter.
4. Inspect both air filter elements, and replace them if they are damaged. Always replace the paper air filter element at the scheduled interval.

STANDARD DUAL-FILTER-ELEMENT TYPE



7.3.4 Spark Plug

Clean and replace.

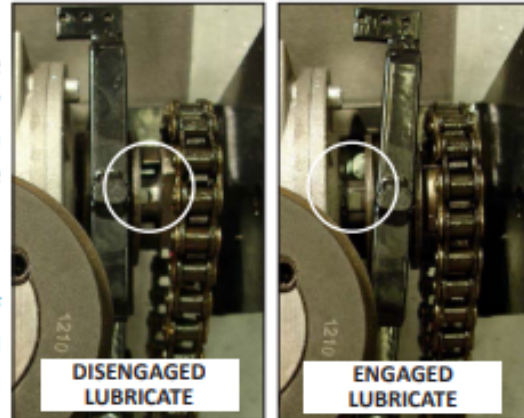
CAMON TC07 Turf Cutter

7.4 Cleaning

After cleaning, particularly if a pressure washer has been used, ensure any lubrication points are re-lubricated, in particular the clutch system (see image to the right).

Clean the engine with a cloth only.

Avoid spraying the engine with jets of water as this may leak into the fuel and ignition systems.



7.5 Troubleshooting

7.5.1 Machine

Have all serious malfunctions on the machine and engine repaired by an authorised Tracmaster or Honda agent.

Problem	Possible Cause	Remedy
No drive to blade	Broken belt	Replace belt
	Damaged centrifugal clutch	Replace clutch
Poor depth	Height lever not used	Lower the lever into cutting position
	Adjuster knobs incorrectly set	Adjust knob positions to allow deeper cut
Unable to engage or disengage drive to rear wheels	Pressure washing has removed lubricant from the clutch system	Lubricate the sliding clutch, shaft and chain with light oil or penetrating fluid
		Avoid pressure washing the transmission assembly

7.5.2 Engine

Problem	Possible Cause	Remedy
Engine does not start	Spark plug connector not connected	Connect spark plug connector
	Choke lever is not actuated	Actuate choke lever
	Fuel tank empty	Fill fuel tank
	Fuel line clogged	Clean fuel line
	Defective spark plug	Clean or replace spark plug
	Engine has too much fuel	Dry and adjust spark plug and start engine on full throttle
Engine overheats	Low engine oil	Refill immediately
	Impaired cooling	Clean cooling fan grille
	Air filter clogged	Clean air filter

7.5.3 Lubricants

Use engine oil SAE 10W/30 API SJ or equivalent, as specified by Honda.

To lubricate the roller bearings in the wheels we recommend using bio-lubricating grease.

7.6 Spare Parts

The spare parts diagrams and part numbers for the CAMON TC07 Turf Cutter can be found on our website or by contacting our spare parts department.

Spare parts can be ordered via the following methods:

Phone: +44(0) 1444 247689 (option 1)

Website: www.tracmaster.co.uk

Email: spares@tracmaster.co.uk

Or via your local Authorised Dealer.

CAMON TC07 Turf Cutter

8.0 Transportation, Storage and Handling

8.1 Transportation

Use ramps where possible to manoeuvre the TC07 Turf Cutter into a transportation vehicle.

The TC07 Turf Cutter must be fixed securely using straps and by placing chocks behind the wheels.

Always transport the TC07 Turf Cutter horizontally and not tilted at an angle.

Ensure that the fuel control lever on the engine is moved into the OFF position so fuel does not leak into the carburetor during transportation.

8.2 Storage

Always allow the engine to cool down prior to storage.

Always clean the machine and dry thoroughly prior to storage and ensure all lubrication points have been re-greased.

For periods of long storage, change the engine oil.

Either drain the fuel completely or fill the fuel tank and add fuel stabilizer.

Do not store the TC07 Turf Cutter in wet rooms, where fertiliser is stored, or in stables as heavy corrosion may occur.

Always store the machine in a horizontal position.

8.3 Handling

Do not attempt to lift the machine alone. At least two people is the minimum required.

Gloves must be worn when lifting the TC07 Turf Cutter.

Do not tilt the machine so that fuel can leak into the air filter of the engine.

When performing maintenance on the TC07 Turf Cutter when it is situated on a work bench, ensure that the machine is firmly held in position at all times.

Do not lift the machine solely by the engine at any point.

CAMON TC07 Turf Cutter

9.0 Service Record

To ensure your machine is kept in peak condition we recommend that your CAMON TC07 Turf Cutter is serviced at regular intervals.

Contact Tracmaster on 01444 247689 to find out who your local Authorised Tracmaster Dealer is, or check our Dealer Locator online at www.tracmaster.co.uk.

Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>	1	Company Stamp: <i>(or address & authorised signature)</i>	2
Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>	3	Company Stamp: <i>(or address & authorised signature)</i>	4
Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>	5	Company Stamp: <i>(or address & authorised signature)</i>	6

CAMON TC07 Turf Cutter

10.0 EC Declaration of Conformity



Tracmaster Ltd declares that the machinery stipulated below complies with all the relevant provisions of:

Machinery Directive 2006/42/EC

EMC Directive 2004/108/EC

and the National Laws and Regulations adopting these directives and other relevant directive.

Manufacturer: Tracmaster Ltd
 Units 6-7 Winterpick Business Park
 Hurstpierpoint Road
 Wineham
 Henfield
 BN5 9BJ
 UNITED KINGDOM

Machine Description: Lawn Turf Cutter

Type: CAMON TC07

Harmonised Standards applied (including parts of):

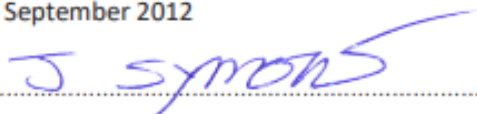
EN 294:1992	Safety of machinery: Safety distance to prevent danger zones being reached by the upper limbs.
EN 954-1:1996	Safety of machinery: Safety related parts of control systems. Part 1 – general principles for design.
EN 20643:2008+A1:2012	Hand arm vibration: Laboratory measurement of vibration at the grip surface of hand guided machinery – general.
EN 12100-1:2003 & EN12100-2:2003	Safety of machinery: Basic concepts, general principles for design parts 1 & 2.
ISO 11684:1995	Tractors, machinery for agriculture and forestry, powered lawn and garden equipment: Safety signs and hazard pictorials – general principles.

Responsible Person: Jody Symons

Position in Company: Technical Director

Address: Tracmaster Ltd, Units 6-7 Winterpick Business Park, Hurstpierpoint Road, Wineham, Henfield, BN5 9BJ

Date: September 2012

Signature: 

11.0 Warranty Information

The Warranty applies to any part of the machine, except the engine, which presents manufacturing or assembly defects in the opinion of Tracmaster Ltd.

The Warranty covers the original purchaser of the machine from the date of sale for the warranty period. The Warranty is non-transferable.

The warranty period begins the day the machine is delivered to the customer and is valid for the following periods:

- For domestic or private use: 3 years
- For commercial and hire use: 2 years

Tracmaster Ltd will replace or repair, at their discretion, free of charge, any such defective material providing the machine is returned to their workshops or an Authorised Tracmaster Dealer (contact us or see www.tracmaster.co.uk).

Should the owner of the machine wish to install the parts themselves then the labour involved will be at their cost and will not be reimbursed. Expenses arising from any subsequent failure of any part due to incorrect assembly by the owner of the machine shall be borne by the owner of the machine.

To validate warranty the Warranty Registration Card must be completed and returned, or complete the form online at www.tracmaster.co.uk/pages/warranty-registration-form.

The Warranty does not cover any transport costs, or direct or indirect losses owing to loss of use of the machine as a consequence of manufacturing defects or mechanical failure.

No Warranty shall be acknowledged in the following instances:

- The failure is caused by non-compliance of Tracmaster's directions for the correct use and operation of the machine.
- Seals and settings have been tampered with.
- Repair or modification has not authorised by Tracmaster Ltd.
- Routine maintenance, as advised in this manual, has not been undertaken.
- Incorrect fuels or lubricants have been used.
- Wear to consumable items such as blades, tines, belts, cables, tyres etc.
- Normal wear and tear.
- The failure is due to abuse / misuse / neglect.

For any issues relating to the engine please contact an authorised service centre for the engine. The engines are warranted according to the practices set by their respective manufacturers and distributors.

If an issue develops with the machine, within the warranty period, the problem must be verified by Tracmaster or an Authorised Tracmaster Dealer before any repair is undertaken.

Any other express or implied warranty is cancelled and substituted by this Warranty, whose clauses can be modified in writing only.

This Warranty provides specific legal rights and is in addition to any statutory rights. Your statutory rights are not affected by this Warranty.

For any queries relating to this Warranty Information please contact our Technical Department at Tracmaster.



CAMON TC07 Turf Cutter
Original Instruction Manual

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Tracmaster Ltd

Units 6-7 Winterpick Business Park | Hurstpierpoint Road | Wineham | Henfield | BN5 9BJ | UK
Tel: +44 (0)1444 247689 | www.tracmaster.co.uk | info@tracmaster.co.uk